## .SUO

### S 415/418 THERMAL MASS FLOW METER

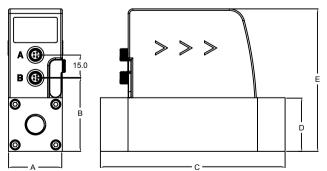




The SUTO S 415 and S 418 thermal mass flow meters offer gas flow and consumption measurement directly at the point of use. These highly economical units will help you improve system efficiency, while helping reduce compressed air usage and operating costs. Both versions come standard with Service App to help the user quickly and easily check the flow meter readings or adjust the settings via the SUTO flow meter App.

The S 415 is best suited to general process work where low cost and broad monitoring is required, while the S 418 is ideal for remote locations or high accuracy with its built in data logger and optional pressure sensing.

#### **Dimensions**



Dimensions in mm	Α	В	C	D	Е
DN8/DN15	35.0	48.0	120.4	35.0	93.0
DN20/DN25	48.0	61.0	178.0	48.0	106.0

#### Features / Benefits

- Thermal mass flow measurement, independent of pressure and temperature
- Eco Version S 415, Pro Version S 418
- Service App for setup and configuration
- Accuracy of 1.5% o. RDG (S 418) and 3% o. RDG (S 415)
- Output signal options:
  - analogue 4 ... 20 mA and pulse
  - digital Modbus
  - digital M-Bus
- · Simple installation, no straight pipe required
- Measures the full flow, no bypass measurement
- · 4-Digit LED display
- Available in DN8, DN15, DN20, DN25 process connection G inner thread
- S 418 comes standard with integrated data logger
- Optional pressure measurement available for S 418

Technical data	S 415	S 418		
Measuring ranges	See separate table			
Accuracy	3% of reading	1.5% of reading		
Pressure range	0	1.0 MPa		
Power supply	18 30 VDC / 120 mA			
Measured gas	Air, N <sub>2</sub>	Non-corrosive gases, up to 2 calibrated gases		
Ambient conditions	0°.	50°C		
Transport Temp.	-30°	+70°C		
Response time	$T_{90} = 1 \text{ sec}$	$T_{90} = 0.1 \text{ sec}$		
Output signal (only 1 of it)	- 4 20 mA and puls - RS-485 (Modbus RT - M-Bus			
Interface	Wireless for Service A USB for logger read of	1 1		
Casing	Process connection: Wetted parts: alumin Top casing: PC + ABS	num alloy		
Classification	IP54			
Electrical connection	2 x M8, 4 poles			
Process connection	28-1: DN8, DN15, DN20,			
Approvals	CE, RoHS			

Extra technical data S 418							
Data logger	Size: Channels: Sampling rate:	10,000,000 samples up to 3 channels 1 sec 1 h					
Pressure option	Range: Accuracy:	0 1.0 MPa 1 % F.S.					



# S 415/418 THERMAL MASS FLOW METER

Measuring range [sl/min]						
	DN8	DN15	DN20	DN25		
Size	0	1	2	3		
Standard range (S)	250	1000	2000	3500		
Low range (L)	50	200	400	700		

Stated measuring ranges under following conditions:

• Standard flow in air

• Reference pressure: 1000 hPa

• Reference temperature: 20°C

	Gas table
	Gas type
А	Air
В	CO <sub>2</sub>
С	O <sub>2</sub> (oil & grease free)
D	N <sub>2</sub>
E	N <sub>2</sub> O
F	Ar
G	Natural gas (mix ratio)
Н	H₂ (real gas calibration)
1	Other gas (specify)
J	He (real gas calibration)
K	C3H8
Z	No gas

Sensors are calibrated in air. On request calibration can be performed in other gases.

S 415 order table (air and N2 only)					
Order no.	Size	Range	Output	Description	
S695 415				S 415, thermal mass flow meter, 3% o. RDG., 24 VDC, cable: 5m, M8 and open ends	
	0 1 2 3			DN8 G inner thread DN15 G inner thread DN20 G inner thread DN25 G inner thread	
		S		Standard range version of \$415	
A1453		L		Low range version of S 415	
A1450			А	Analogue 4 20 mA, pulse	
A1451			В	Digital Modbus RTU	
A1452			C	Digital M-Bus	
A1458				S 415 with imperial units instead of SI units	

Example: S695 4152-SB: S 415, DN20, range 2000 l in Air, Modbus interface

						S 418 order table
Order no.	Size	Range	Output	Gas 1	Gas 2	Description
S695 418						S 418, thermal mass flow meter, data logger, 1.5% o. RDG, 24 VDC, cable: 5m, M8 and open ends
	0 1 2 3 5 6 7 8					DN8 G thread DN15 G thread DN20 G thread DN25 G thread DN8 G thread DN8 G thread, pressure sensor 10 barg, 1 % F.S. DN15 G thread, pressure sensor 10 barg, 1 % F.S. DN20 G thread, pressure sensor 10 barg, 1 % F.S. DN25 G thread, pressure sensor 10 barg, 1 % F.S.
		S				Standard range version of S 418
A1453		L				Low range version of S 418
A1455			А			Analogue 4 20 mA, pulse
A1456			В			Digital Modbus RTU
A1457			C			Digital M-Bus
				A-K	B-Z	See gas table above
A1459						S 418 with imperial units instead of SI units

Example: S695 4185-SAAF: S 418, DN8 with pressure sensor, range 250 l in Air, Analog and pulse output, gas 1 = Air, gas 2 = Argon